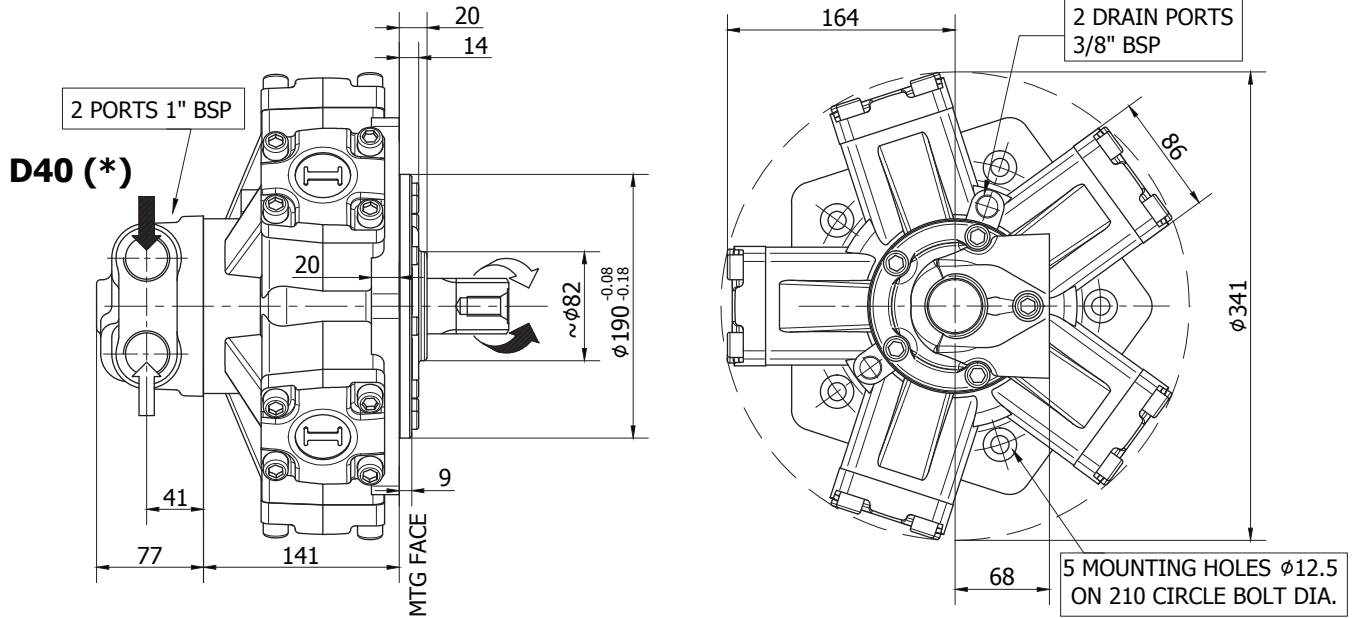

ITALGROUP SRL
IAM SERIES - IAM H2

GENERAL CATALOGUE

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INSTALLATION DRAWING



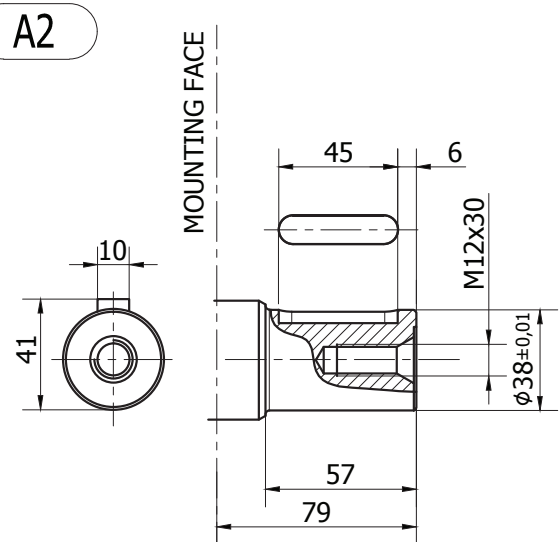
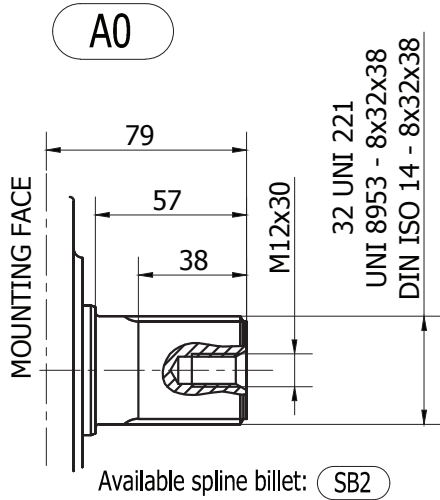
TECHNICAL DATA

		200	250	300	350
DISPLACEMENT	[cc]	198	253	314	362
SPECIFIC TORQUE	[Nm/bar]	3.2	4.0	5.0	5.8
MAX. CONT. PRESSURE	[bar]	250	250	250	250
HYDROSTATIC TEST PRES-SURE	[bar]	420	420	420	420
MAX. CONT. SPEED	[rpm]	800	750	750	650
PEAK SPEED (***)	[rpm]	900	850	850	750
MAX. CONT. POWER (****)	[kW]	33	33	33	33
MAX. POWER	[kW]	49	49	49	49
MAX. CASE PRESSURE	[bar]	6	6	6	6
DRY WEIGHT	[kg]	42	42	42	42
TEMPERATURE RANGE (**)	[°C]	-30÷70	-30÷70	-30÷70	-30÷70

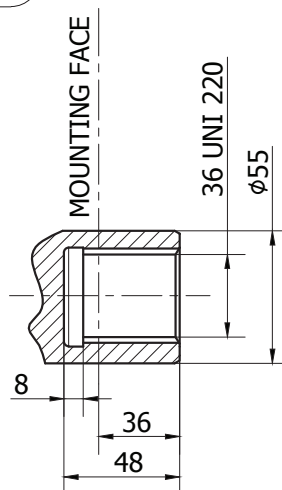
- (*) The standard distributor (D40) is shown. Please refer to distributors section (pag. 176-177) for different distributor interfaces.
- (**) Please refer to the hydraulic fluid recommendations (pag. 10-11).
- (***) Do not exceed maximum power (see pag. 13).
- (****) For motor operation with a continuous duty cycle at maximum continuous power the flushing is usually required. For more information please contact our technical department.

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SHAFT CONFIGURATIONS

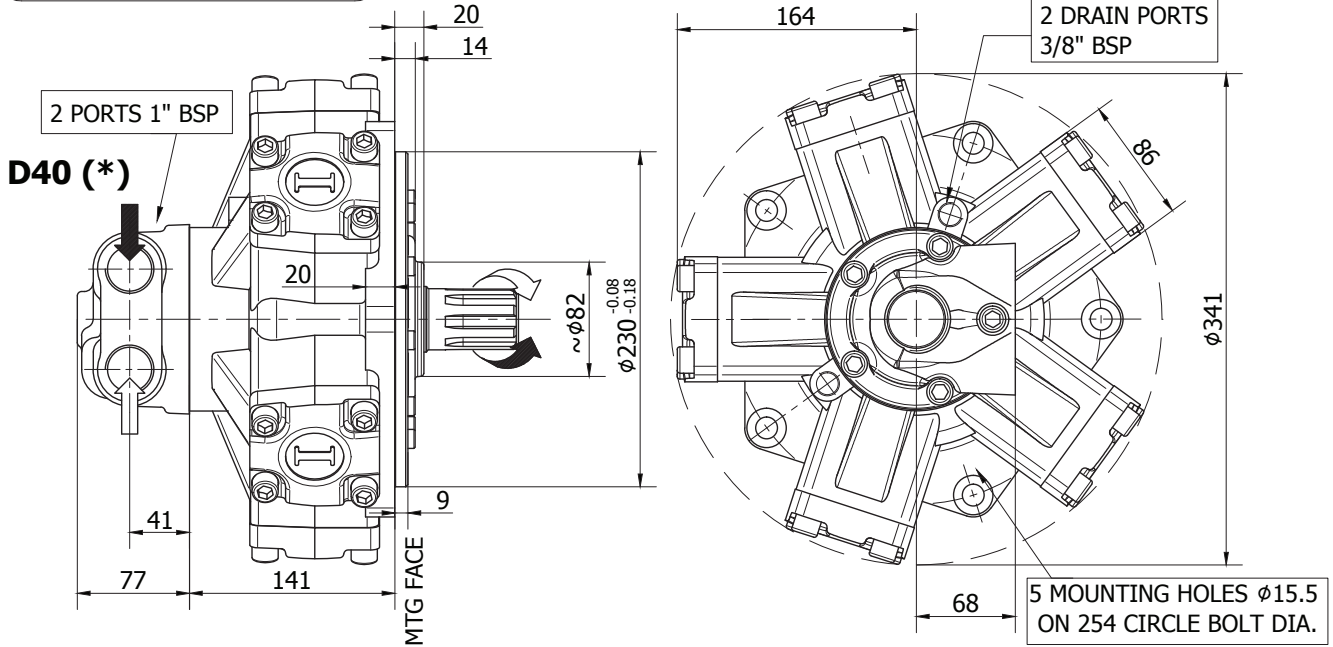


A3



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INSTALLATION DRAWING



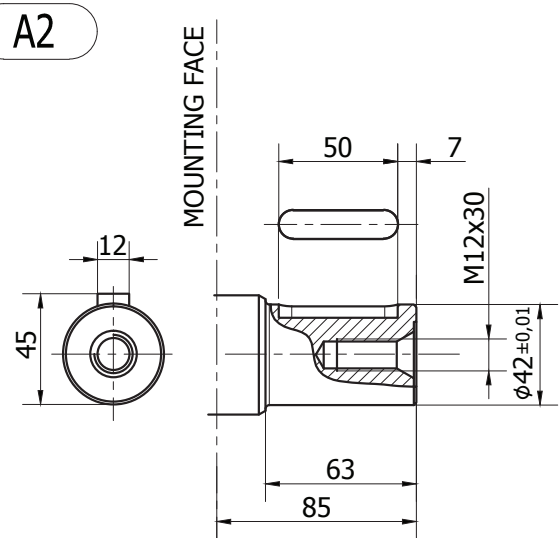
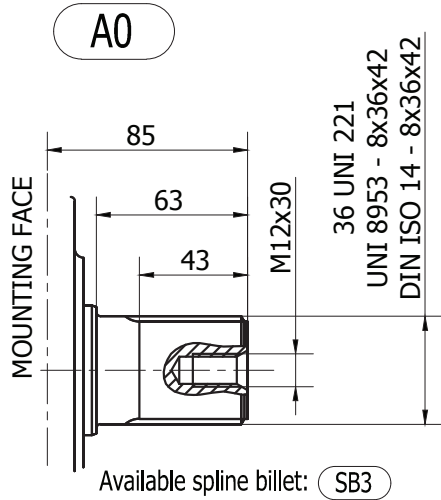
TECHNICAL DATA

		400	500	600 (*****)
DISPLACEMENT	[cc]	424	492	584
SPECIFIC TORQUE	[Nm/bar]	6.7	7.8	9.3
MAX. CONT. PRESSURE	[bar]	250	250	250
HYDROSTATIC TEST PRES-SURE	[bar]	420	420	420
MAX. CONT. SPEED	[rpm]	600	500	500
PEAK SPEED (***)	[rpm]	700	600	600
MAX. CONT. POWER (****)	[kW]	33	33	33
MAX. POWER	[kW]	49	49	49
MAX. CASE PRESSURE	[bar]	6	6	6
DRY WEIGHT	[kg]	42	42	42
TEMPERATURE RANGE (**)	[°C]	-30÷70	-30÷70	-30÷70

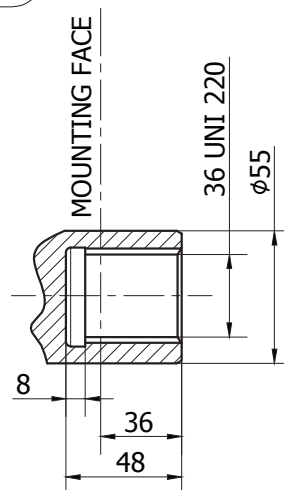
- (*) The standard distributor (D40) is shown. Please refer to distributors section (pag. 176-177) for different distributor interfaces.
- (**) Please refer to the hydraulic fluid recommendations (pag. 10-11).
- (***) Do not exceed maximum power (see pag. 13).
- (****) For motor operation with a continuous duty cycle at maximum continuous power the flushing is usually required. For more information please contact our technical department.
- (*****) Only for spare parts market. Please contact our technical department for more details.

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SHAFT CONFIGURATIONS



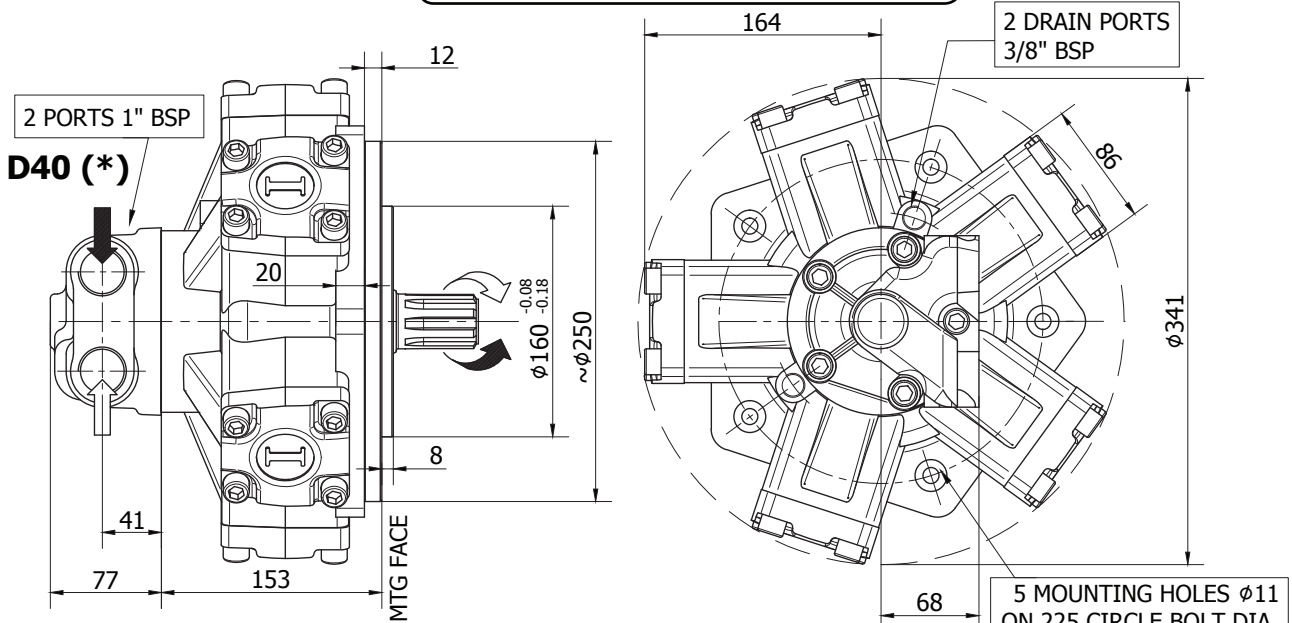
A3



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INSTALLATION DRAWING

Available distributor flange: **FL1**
refer to page 184 (distributor fitting D47)



TECHNICAL DATA

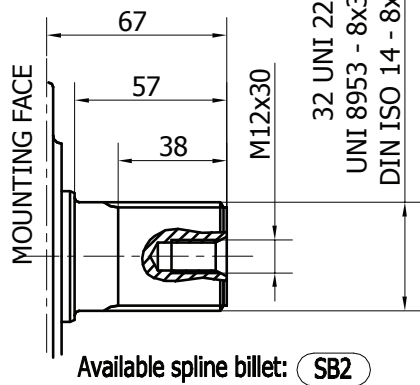
		160	190	250
DISPLACEMENT	[cc]	162	198	253
SPECIFIC TORQUE	[Nm/bar]	2.6	3.2	4.0
MAX. CONT. PRESSURE	[bar]	250	250	250
HYDROSTATIC TEST PRESSURE	[bar]	420	420	420
MAX. CONT. SPEED	[rpm]	950	800	750
PEAK SPEED (***)	[rpm]	1050	900	850
MAX. CONT. POWER (****)	[kW]	33	33	33
MAX. POWER	[kW]	49	49	49
MAX. CASE PRESSURE	[bar]	6	6	6
DRY WEIGHT	[kg]	42	42	42
TEMPERATURE RANGE (**)	[°C]	-30÷70	-30÷70	-30÷70

- (*) The standard distributor (D40) is shown. Please refer to distributors section (pag. 176-177) for different distributor interfaces.
- (**) Please refer to the hydraulic fluid recommendations (pag. 10-11).
- (***) Do not exceed maximum power (see pag. 13).
- (****) For motor operation with a continuous duty cycle at maximum continuous power the flushing is usually required. For more information please contact our technical department.

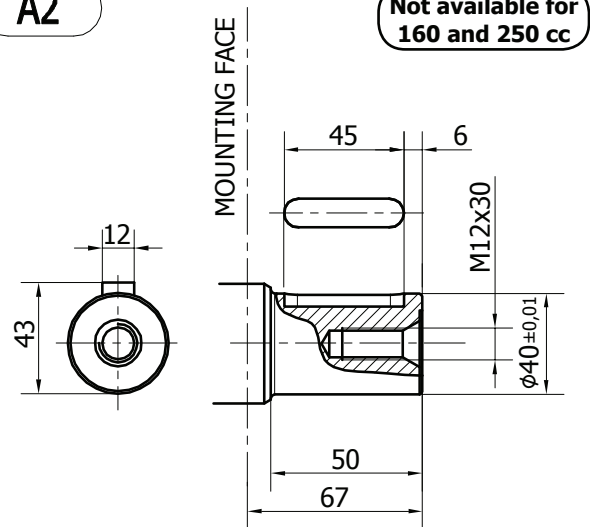
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SHAFT CONFIGURATIONS

A0

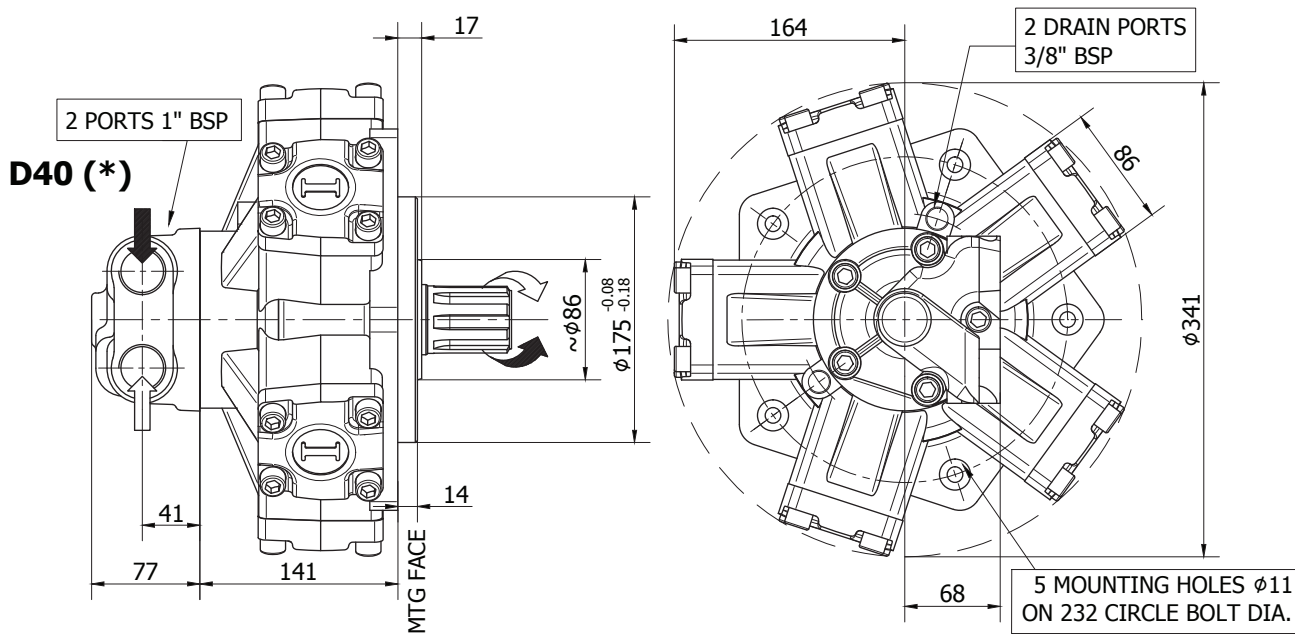


A2



INSTALLATION DRAWING

Available distributor flange: **FL1**
refer to page 184 (distributor fitting D47)



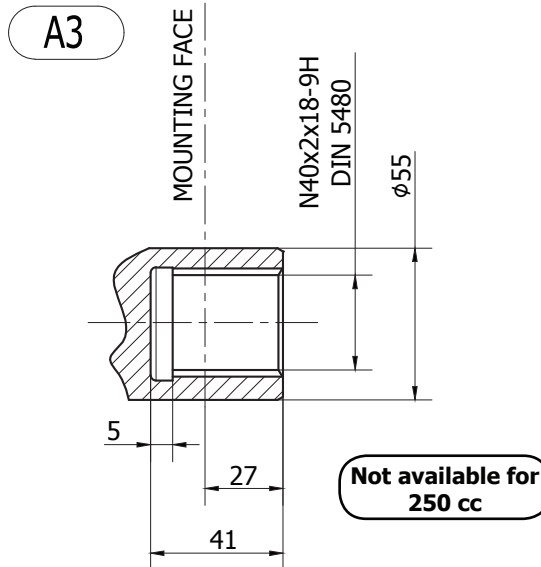
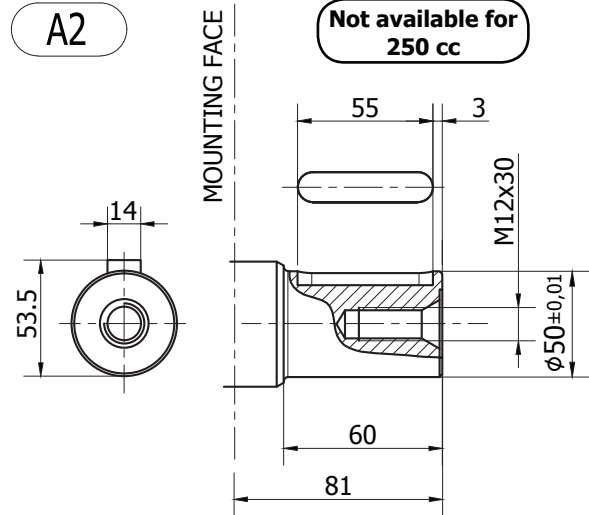
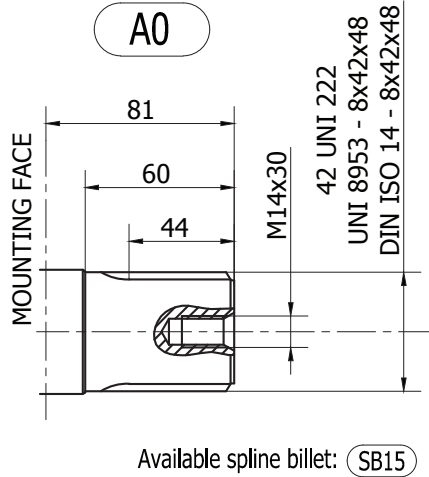
TECHNICAL DATA

		250	300	350	400
DISPLACEMENT	[cc]	253	289	339	393
SPECIFIC TORQUE	[Nm/bar]	4.0	4.6	5.4	6.3
MAX. CONT. PRESSURE	[bar]	250	250	250	250
HYDROSTATIC TEST PRES-SURE	[bar]	420	420	420	420
MAX. CONT. SPEED	[rpm]	750	750	650	600
PEAK SPEED (***)	[rpm]	850	850	750	700
MAX. CONT. POWER (****)	[kW]	33	33	33	33
MAX. POWER	[kW]	49	49	49	49
MAX. CASE PRESSURE	[bar]	6	6	6	6
DRY WEIGHT	[kg]	42	42	42	42
TEMPERATURE RANGE (**)	[°C]	-30÷70	-30÷70	-30÷70	-30÷70

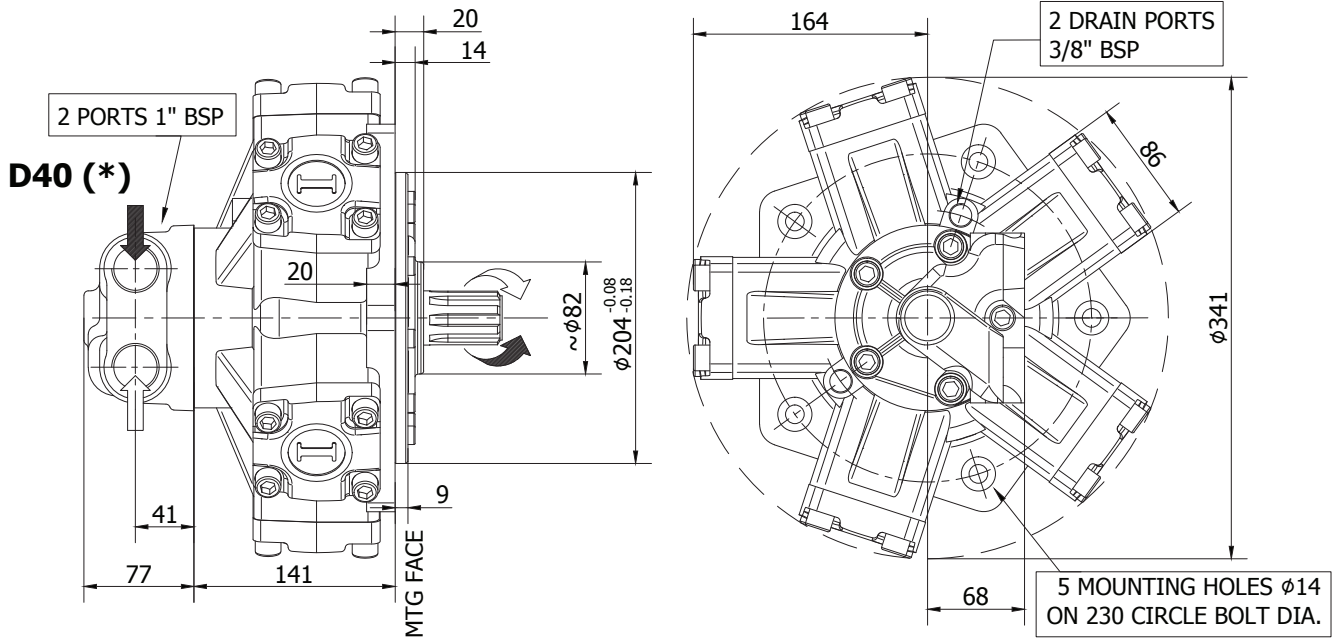
- (*) The standard distributor (D40) is shown. Please refer to distributors section (pag. 176-177) for differents distributor interfaces.
- (**) Please refer to the hydraulic fluid recommendations (pag. 10-11).
- (***) Do not exceed maximum power (see pag. 13).
- (****) For motor operation with a continuous duty cycle at maximum continuous power the flushing is usually required. For more information please contact our technical department.

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SHAFT CONFIGURATIONS



INSTALLATION DRAWING



TECHNICAL DATA

		200
DISPLACEMENT	[cc]	198
SPECIFIC TORQUE	[Nm/bar]	3.2
MAX. CONT. PRESSURE	[bar]	250
HYDROSTATIC TEST PRESSURE	[bar]	420
MAX. CONT. SPEED	[rpm]	800
PEAK SPEED (***)	[rpm]	900
MAX. CONT. POWER (****)	[kW]	33
MAX. POWER	[kW]	49
MAX. CASE PRESSURE	[bar]	6
DRY WEIGHT	[kg]	42
TEMPERATURE RANGE (**)	[°C]	-30÷70

- (*) The standard distributor (D40) is shown. Please refer to distributors section (pag. 176-177) for different distributor interfaces.

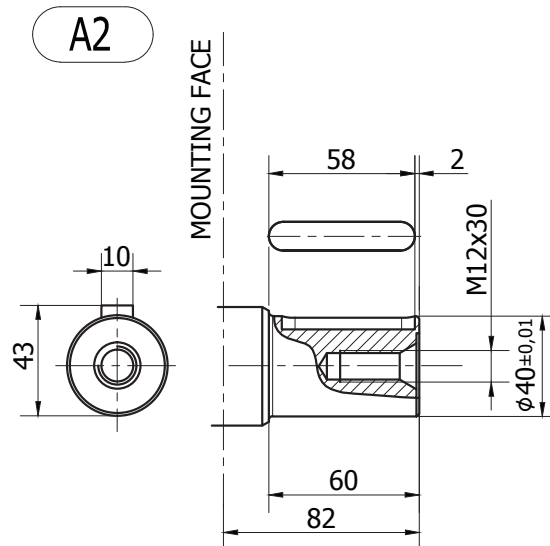
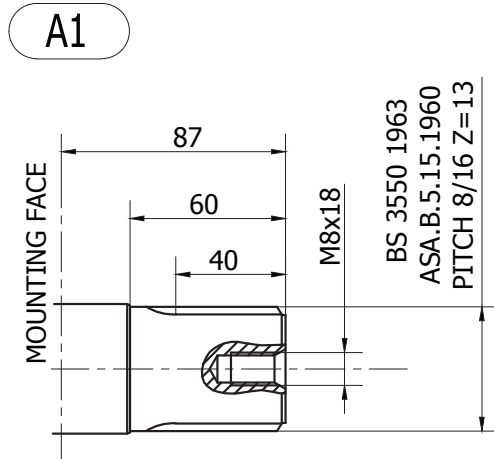
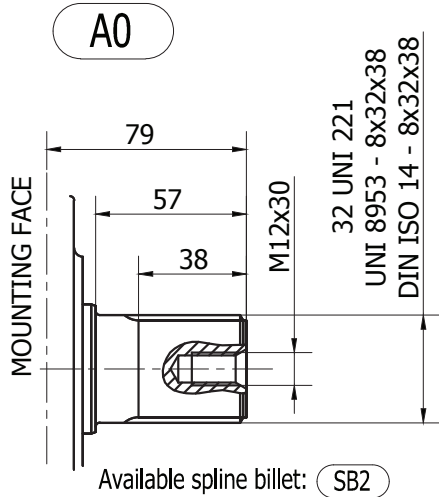
- (**) Please refer to the hydraulic fluid recommendations (pag. 10-11).

- (***) Do not exceed maximum power (see pag. 13).

- (****) For motor operation with a continuous duty cycle at maximum continuous power the flushing is usually required. For more information please contact our technical department.

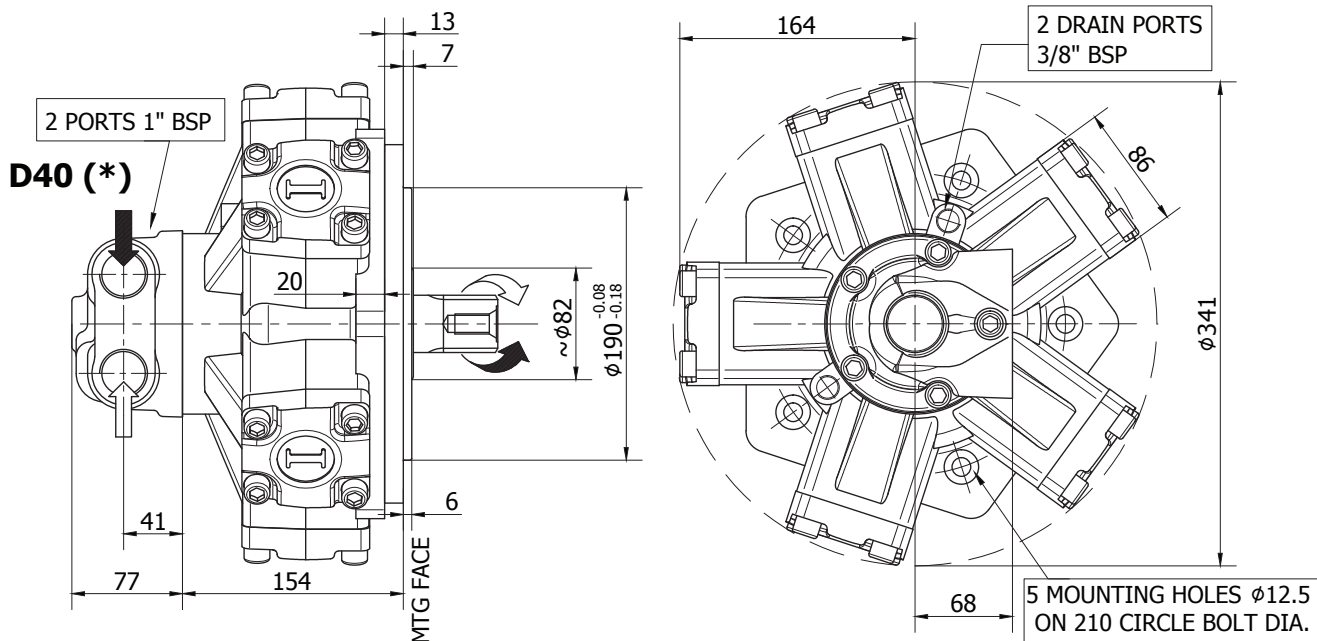
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INSTALLATION DRAWING



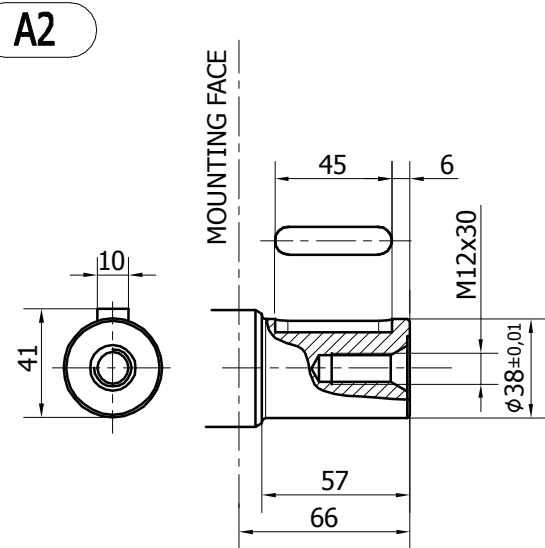
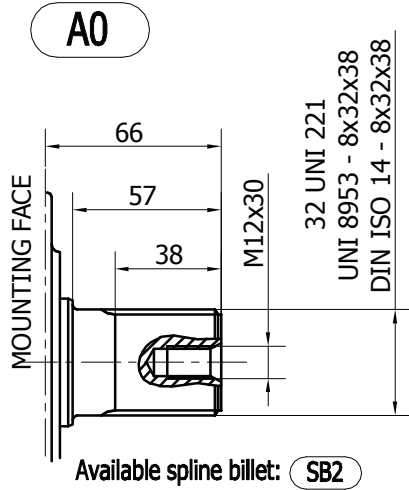
TECHNICAL DATA

		200	250	300	350	400	500	600 (*****)
DISPLACEMENT	[cc]	198	253	314	362	424	492	584
SPECIFIC TORQUE	[Nm/bar]	3.2	4.0	5.0	5.8	6.7	7.8	9.3
MAX. CONT. PRESSURE	[bar]	250	250	250	250	250	250	250
HYDROSTATIC TEST PRES- SURE	[bar]	420	420	420	420	420	420	420
MAX. CONT. SPEED	[rpm]	800	750	750	650	600	500	500
PEAK SPEED (***)	[rpm]	900	850	850	750	700	600	600
MAX. CONT. POWER (****)	[kW]	33	33	33	33	33	33	33
MAX. POWER	[kW]	49	49	49	49	49	49	49
MAX. CASE PRESSURE	[bar]	6	6	6	6	6	6	6
DRY WEIGHT	[kg]	42	42	42	42	42	42	42
TEMPERATURE RANGE (**)	[°C]	-30÷70	-30÷70	-30÷70	-30÷70	-30÷70	-30÷70	-30÷70

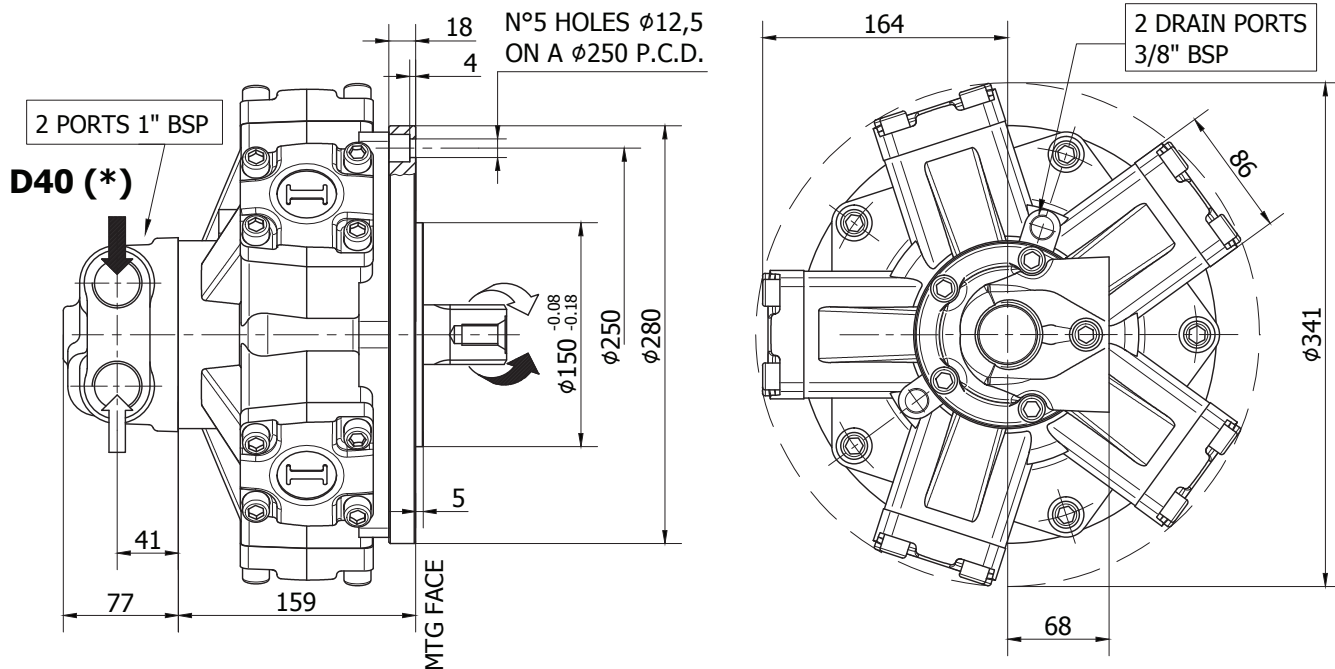
- (*) The standard distributor (D40) is shown. Please refer to distributors section (pag. 176-177) for different distributor interfaces.
- (**) Please refer to the hydraulic fluid recommendations (pag. 10-11).
- (***) Do not exceed maximum power (see pag. 13).
- (****) For motor operation with a continuous duty cycle at maximum continuous power the flushing is usually required. For more information please contact our technical department.
- (*****) Only for spare parts market. Please contact our technical department for more details.

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SHAFT CONFIGURATIONS



INSTALLATION DRAWING



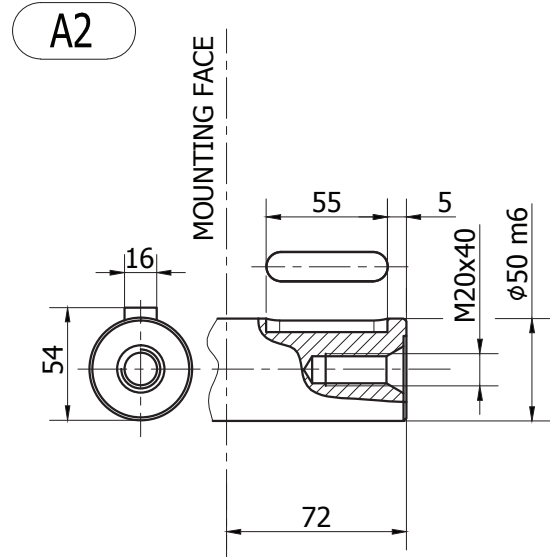
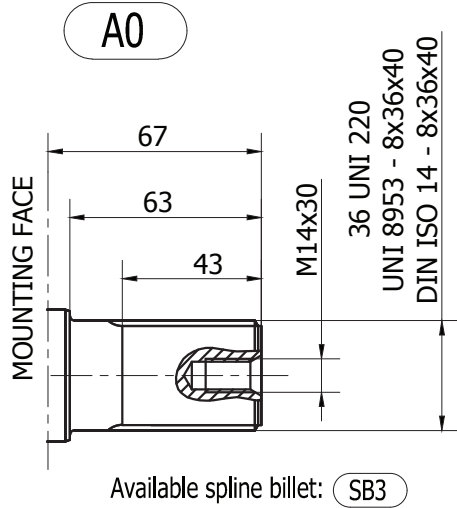
TECHNICAL DATA

		200	250	300	350	400	500	600 (****)
DISPLACEMENT	[cc]	198	253	314	362	424	492	584
SPECIFIC TORQUE	[Nm/bar]	3.2	4.0	5.0	5.8	6.7	7.8	9.3
MAX. CONT. PRESSURE	[bar]	250	250	250	250	250	250	250
HYDROSTATIC TEST PRES- SURE	[bar]	420	420	420	420	420	420	420
MAX. CONT. SPEED	[rpm]	800	750	750	650	600	500	500
PEAK SPEED (***)	[rpm]	900	850	850	750	700	600	600
MAX. CONT. POWER (****)	[kW]	33	33	33	33	33	33	33
MAX. POWER	[kW]	49	49	49	49	49	49	49
MAX. CASE PRESSURE	[bar]	6	6	6	6	6	6	6
DRY WEIGHT	[kg]	42	42	42	42	42	42	42
TEMPERATURE RANGE (**)	[°C]	-30÷70	-30÷70	-30÷70	-30÷70	-30÷70	-30÷70	-30÷70

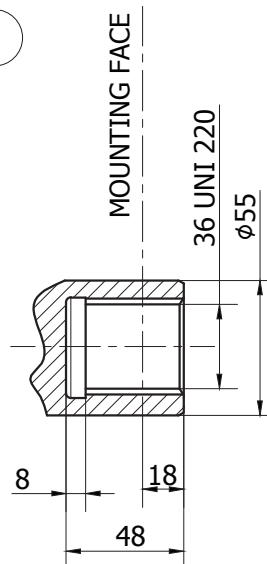
- (*) The standard distributor (D40) is shown. Please refer to distributors section (pag. 176-177) for different distributor interfaces.
- (**) Please refer to the hydraulic fluid recommendations (pag. 10-11).
- (***) Do not exceed maximum power (see pag. 13).
- (****) For motor operation with a continuous duty cycle at maximum continuous power the flushing is usually required. For more information please contact our technical department.
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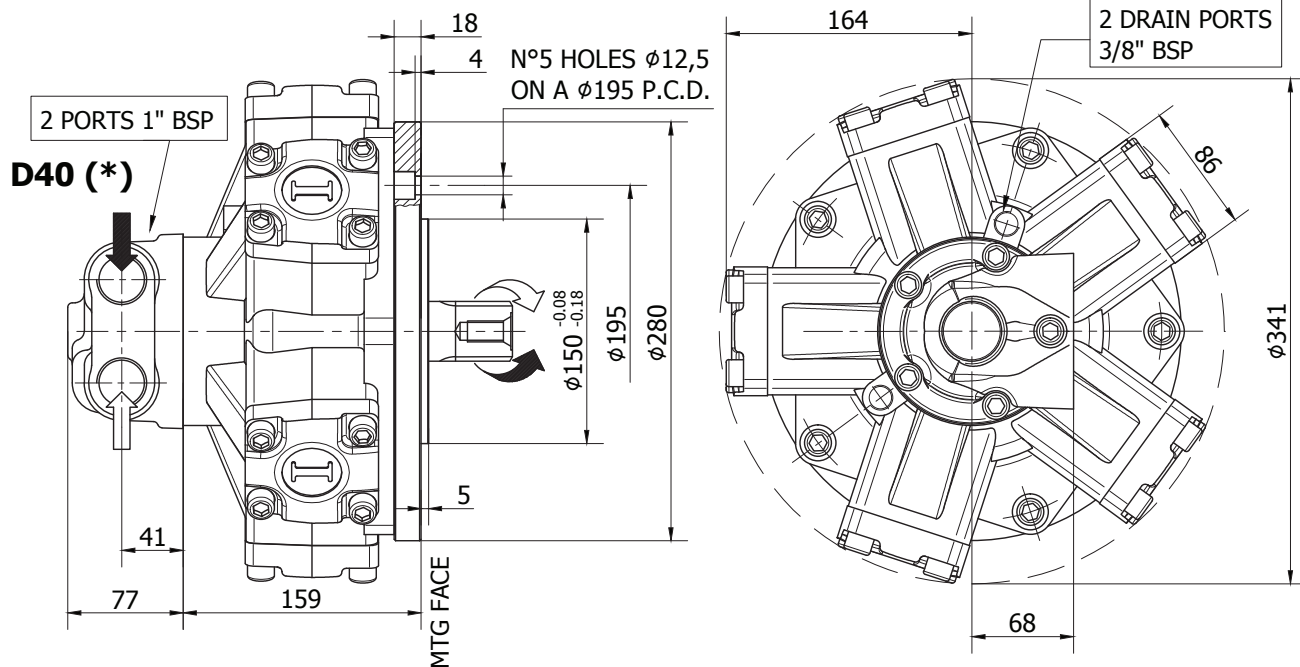
SHAFT CONFIGURATIONS



A3



INSTALLATION DRAWING



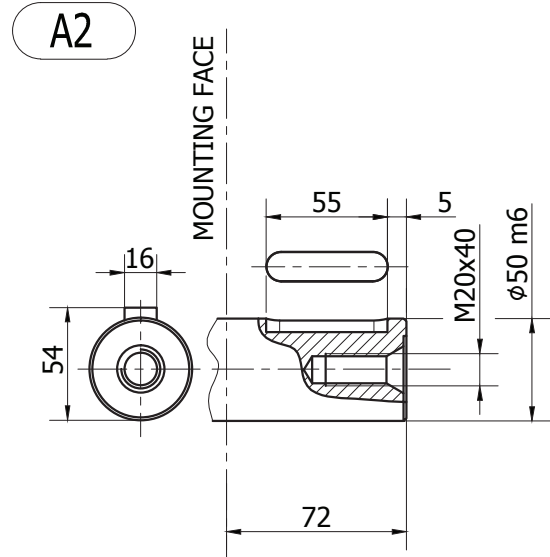
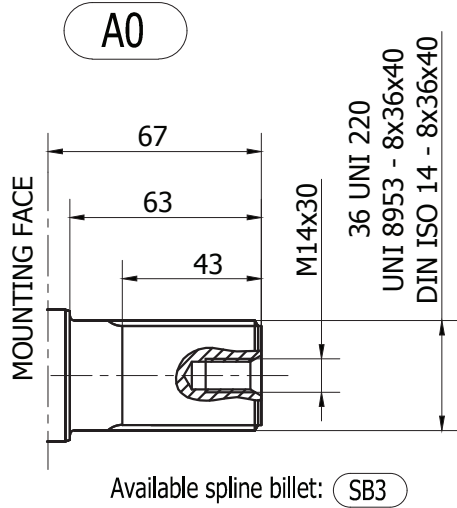
TECHNICAL DATA

		200	250	300	350	400	500	600 (****)
DISPLACEMENT	[cc]	198	253	314	362	424	492	584
SPECIFIC TORQUE	[Nm/bar]	3.2	4.0	5.0	5.8	6.7	7.8	9.3
MAX. CONT. PRESSURE	[bar]	250	250	250	250	250	250	250
HYDROSTATIC TEST PRES- SURE	[bar]	420	420	420	420	420	420	420
MAX. CONT. SPEED	[rpm]	800	750	750	650	600	500	500
PEAK SPEED (***)	[rpm]	900	850	850	750	700	600	600
MAX. CONT. POWER (****)	[kW]	33	33	33	33	33	33	33
MAX. POWER	[kW]	49	49	49	49	49	49	49
MAX. CASE PRESSURE	[bar]	6	6	6	6	6	6	6
DRY WEIGHT	[kg]	42	42	42	42	42	42	42
TEMPERATURE RANGE (**)	[°C]	-30÷70	-30÷70	-30÷70	-30÷70	-30÷70	-30÷70	-30÷70

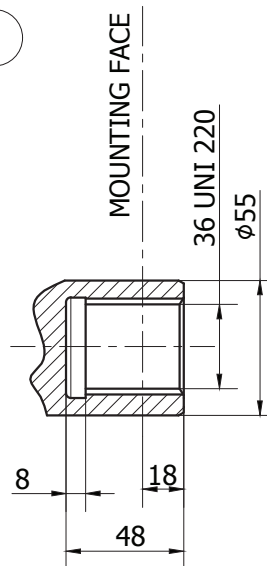
- (*) The standard distributor (D40) is shown. Please refer to distributors section (pag. 176-177) for different distributor interfaces.
- (**) Please refer to the hydraulic fluid recommendations (pag. 10-11).
- (***) Do not exceed maximum power (see pag. 13).
- (****) For motor operation with a continuous duty cycle at maximum continuous power the flushing is usually required. For more information please contact our technical department.
- (*****) Only for spare parts market. Please contact our technical department for more details.

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SHAFT CONFIGURATIONS

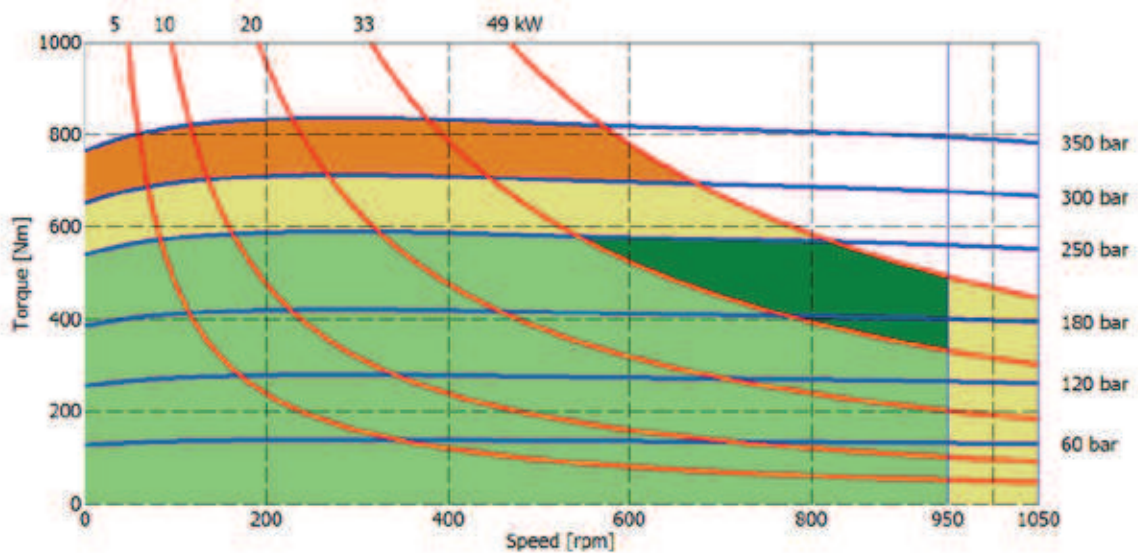


A3

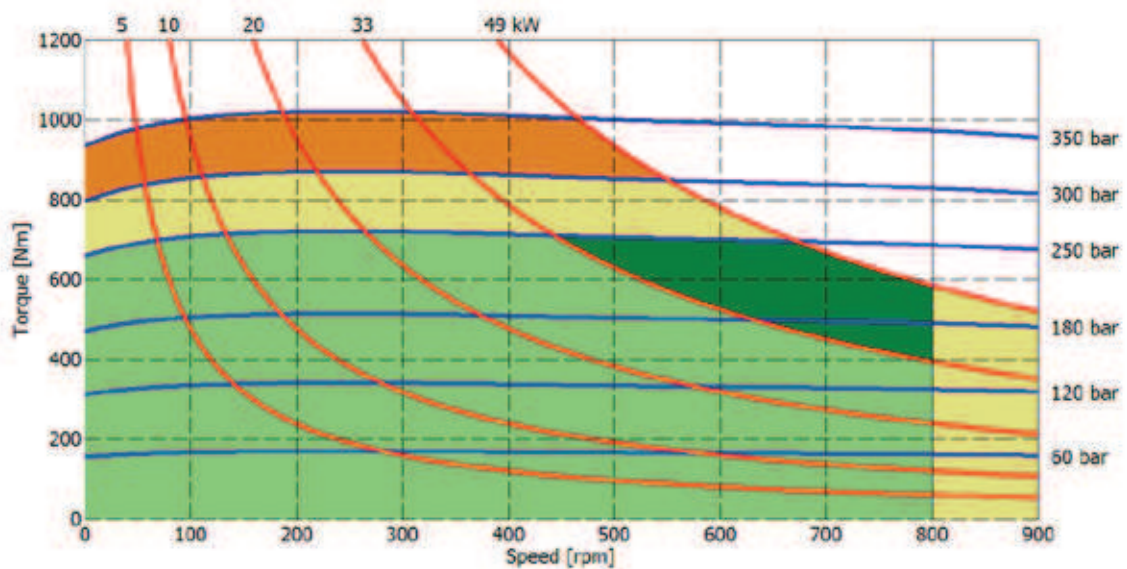


IAM H2 - PERFORMANCE DIAGRAMS

160 cc



190 cc



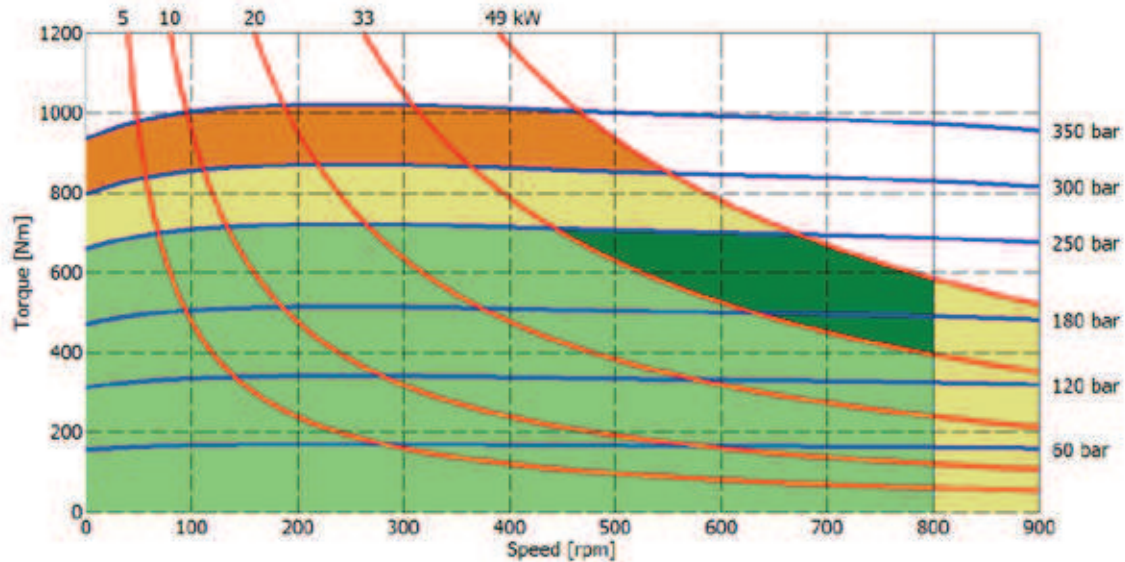
- Continuous operation
- Continuous operation with flushing or intermittent operation (see below for intermittent operation)
- Intermittent operation: permitted for a 15% of duty cycle, for 3 minutes maximum period
- Peak operation: permitted for very short periods (3-5 seconds every 10-15 minutes)

The above diagrams are referring to the hydraulic motor working with a fluid in ideal conditions (viscosity at 40 cSt). In case the working temperature increases and viscosity reach values under the recommended values (see hydraulic fluid recommendations) flushing must be performed or ISO oil grade must be changed. The working temperature must not overcome 70 °C.

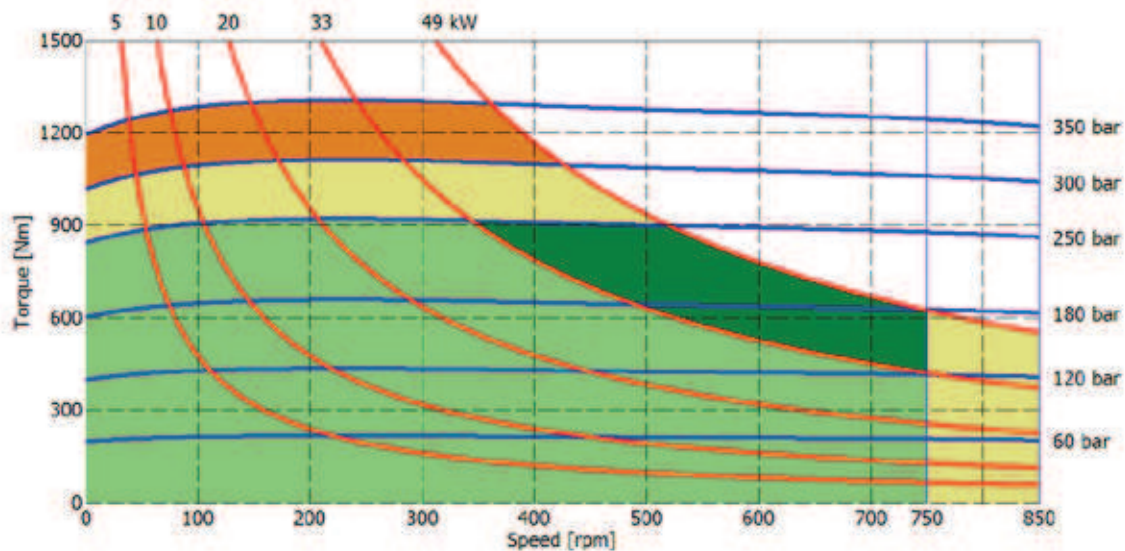
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IAM H2 - PERFORMANCE DIAGRAMS

200 cc



250 cc



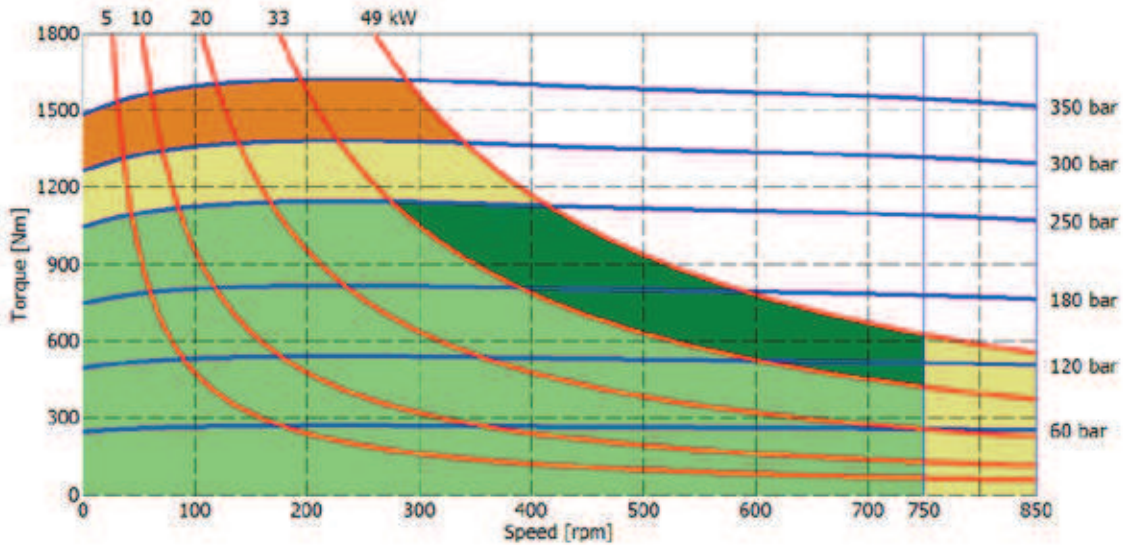
- Continuous operation
- Continuous operation with flushing or intermittent operation (see below for intermittent operation)
- Intermittent operation: permitted for a 15% of duty cycle, for 3 minutes maximum period
- Peak operation: permitted for very short periods (3-5 seconds every 10-15 minutes)

The above diagrams are referring to the hydraulic motor working with a fluid in ideal conditions (viscosity at 40 cSt). In case the working temperature increases and viscosity reach values under the recommended values (see hydraulic fluid recommendations) flushing must be performed or ISO oil grade must be changed. The working temperature must not overcome 70 °C.

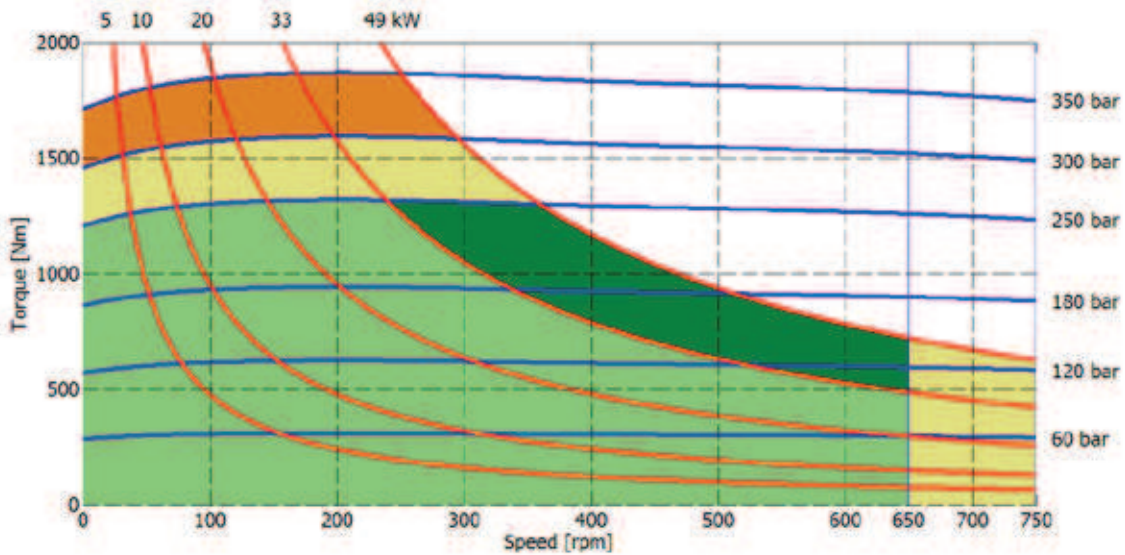
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IAM H2 - PERFORMANCE DIAGRAMS

300 cc



350 cc



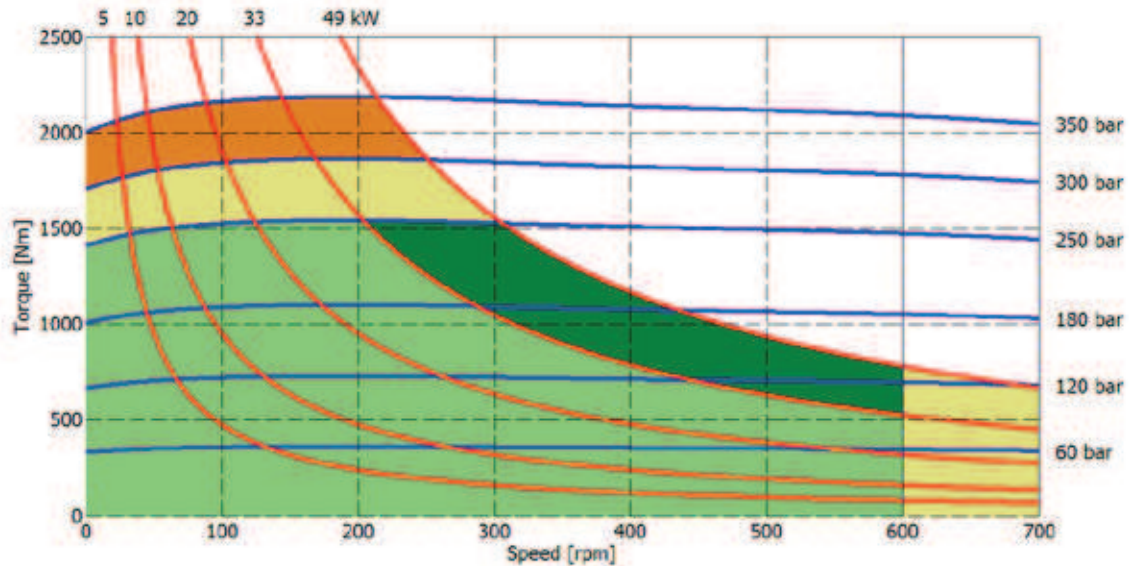
- Continuous operation
- Continuous operation with flushing or intermittent operation (see below for intermittent operation)
- Intermittent operation: permitted for a 15% of duty cycle, for 3 minutes maximum period
- Peak operation: permitted for very short periods (3-5 seconds every 10-15 minutes)

The above diagrams are referring to the hydraulic motor working with a fluid in ideal conditions (viscosity at 40 cSt). In case the working temperature increases and viscosity reach values under the recommended values (see hydraulic fluid recommendations) flushing must be performed or ISO oil grade must be changed. The working temperature must not overcome 70 °C.

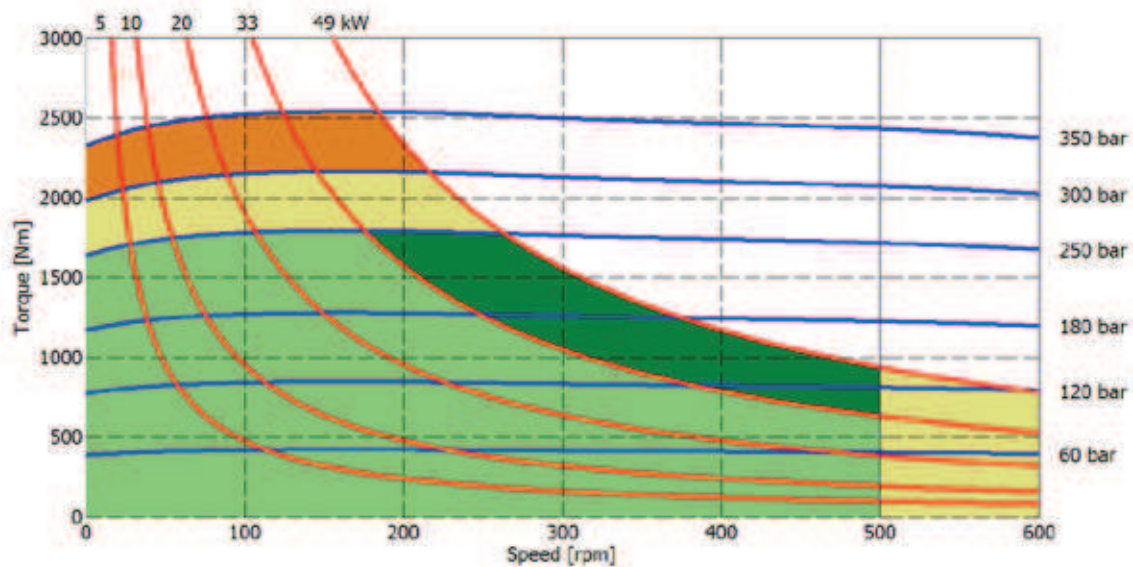
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IAM H2 - PERFORMANCE DIAGRAMS

400 cc



500 cc

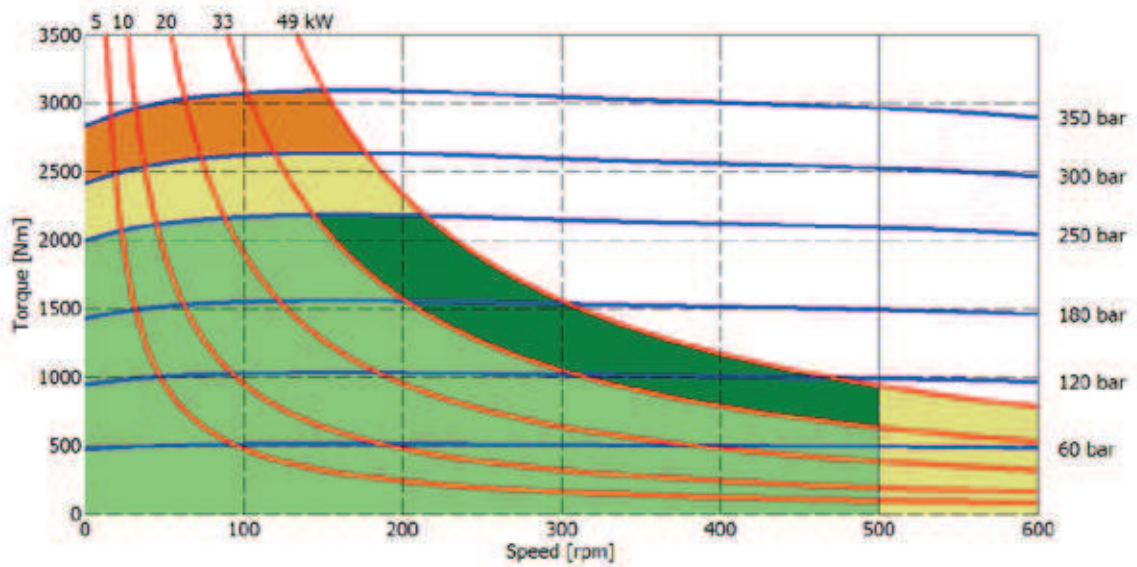


- Continuous operation
- Continuous operation with flushing or intermittent operation (see below for intermittent operation)
- Intermittent operation: permitted for a 15% of duty cycle, for 3 minutes maximum period
- Peak operation: permitted for very short periods (3-5 seconds every 10-15 minutes)

The above diagrams are referring to the hydraulic motor working with a fluid in ideal conditions (viscosity at 40 cSt). In case the working temperature increases and viscosity reach values under the recommended values (see hydraulic fluid recommendations) flushing must be performed or ISO oil grade must be changed. The working temperature must not overcome 70 °C.

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600 cc

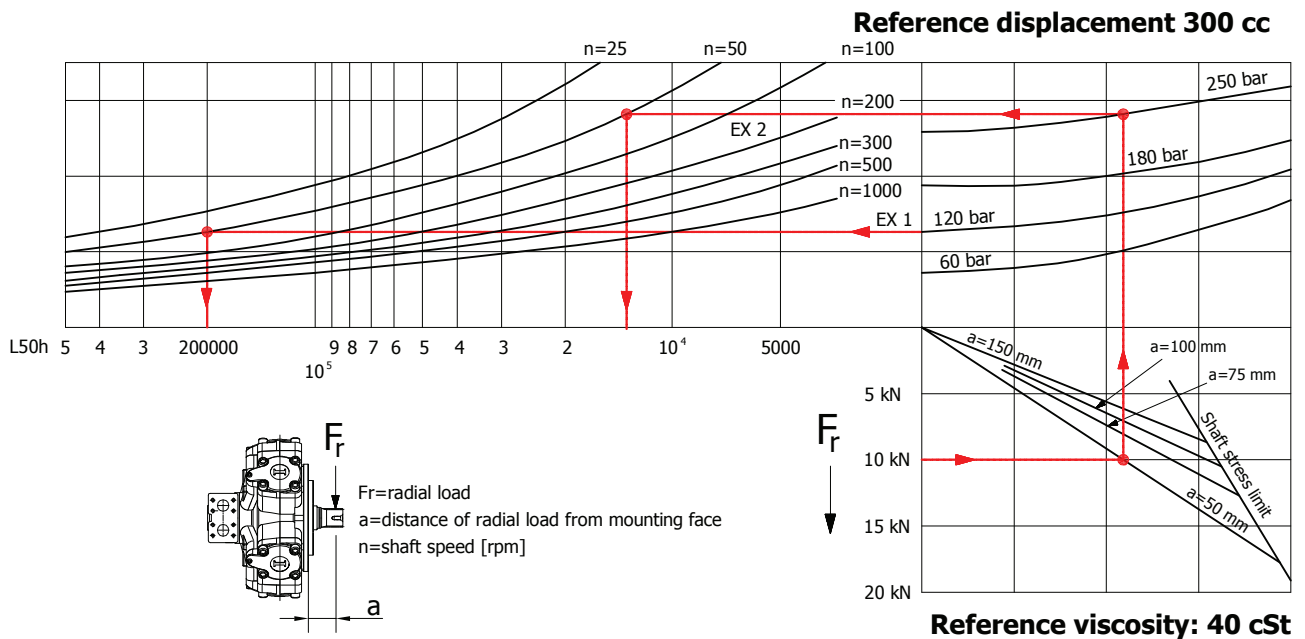


- Continuous operation
- Continuous operation with flushing or intermittent operation (see below for intermittent operation)
- Intermittent operation: permitted for a 15% of duty cycle, for 3 minutes maximum period
- Peak operation: permitted for very short periods (3-5 seconds every 10-15 minutes)

The above diagrams are referring to the hydraulic motor working with a fluid in ideal conditions (viscosity at 40 cSt). In case the working temperature increases and viscosity reach values under the recommended values (see hydraulic fluid recommendations) flushing must be performed or ISO oil grade must be changed. The working temperature must not overcome 70 °C.

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BEARING LIFE



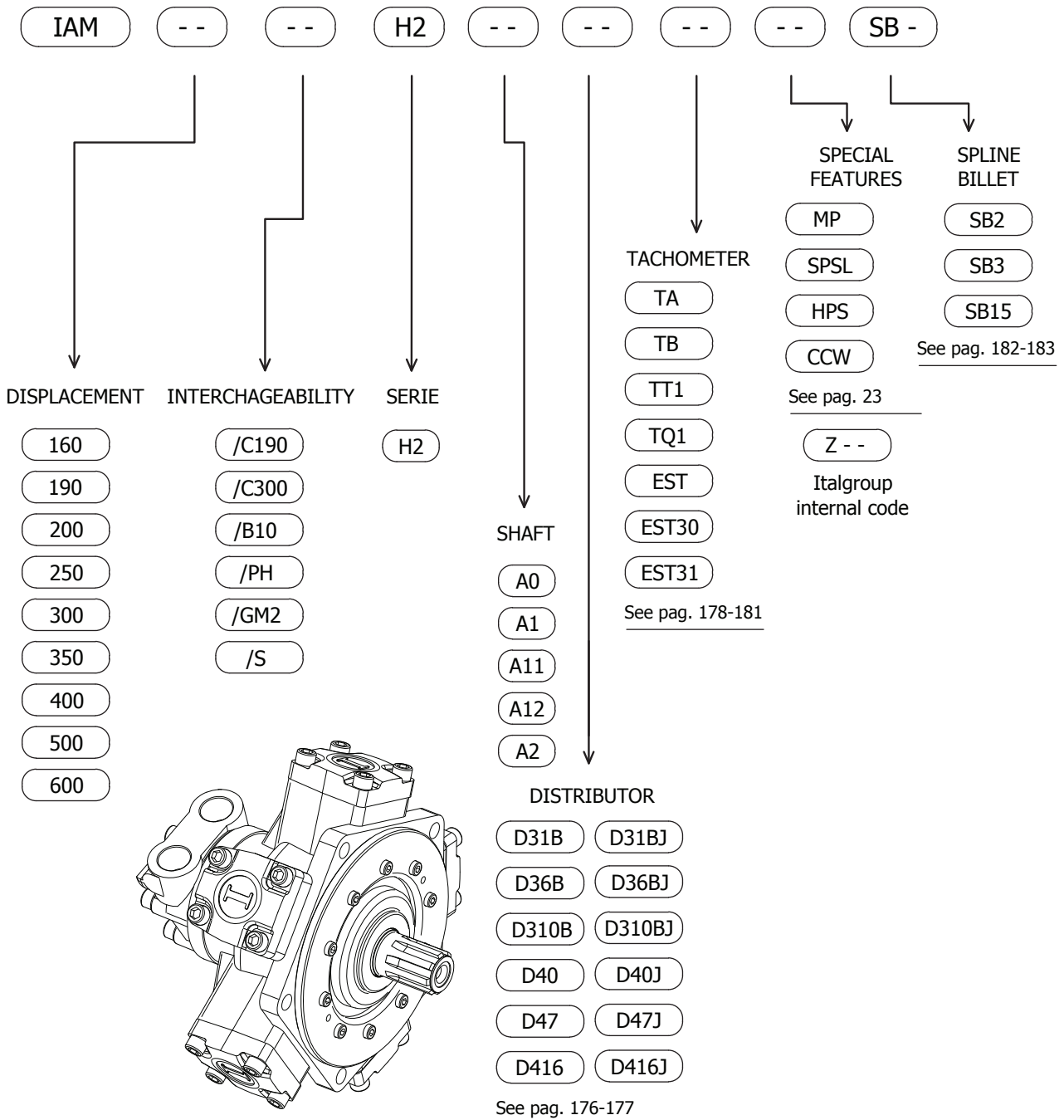
Example:

We suppose (EX1): $p=120$ [bar], $n=50$ [rpm]; we obtain an average lifetime of 200000 [h].

If we suppose (EX2): $F_r=10$ [kN], $a=50$ [mm], $n=50$ [rpm] and $p=250$ [bar] we obtain an average lifetime of 12500 [h].

The above data are referring to the IAM H2 series motors, displacement 300 cc.

IAM H2 - ORDERING CODE



EXAMPLES:

IAM 190/C190 H2 A0 D40

IAM 300 H2 A2 D310B

IAM 400/C300 H2 A3 D47 CCW